



Dart Aerospace Ltd.
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D3065-7
Job Sheet 182284



Part No: D3065-7

Job Qty: 40 ea

Part Name: Step Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 8/21/18

Job Tracking No:

Due Date: 9/7/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG REV B IPP: C 02.11.01 Incorporated D3066-1 IPP KJ/RF IPP Rev:D Now on Water Jet 06-04-11 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	40 Ea		9/7/18	0.00	0.00	Start Up Waterjet		SC (8/21/18) 68
100	Waterjet	40 pcs		9/7/18	0.00	1.47	Waterjet1		SC (8/21/18) 68
120	QC	40 pcs		9/7/18	0.00	0.00	QC8		AUG 27 2018 68
140	Brake NC	40 pcs		9/7/18	0.02	1.23	Brake NC 1		SC (8/21/18) 68
150	QC	40 pcs		9/7/18	0.00	0.00	QC5		SEP 10 2018 68
160	HandFinish	40 pcs		9/7/18	0.00	0.71	HandFinish1		SC (8/21/18) 68
170	QC	40 pcs		9/7/18	0.00	0.00	QC7-2		SEP 11 2018 68
180	Packaging	40 pcs		9/7/18	0.00	0.00	Packaging3-1		9-89
190	QC21-SA	40 Ea		9/7/18	0.00	0.00	QC21		SEP 12 2018 9-89

Part Op 100 - 1-Cut as per Dwg D3065
Descriptions: 140 - Bend as per Dwg D3065
180 - LOCATION : GA

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M2024T3S.040	2024-T3 .040 Sheet	6.2960 sf (.1574 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M2024T3S.040	6	85	0

Part Specifications

Spec No	Description	Target/Tolerance	Limits	Type	Special Comments
1	Step Spacer	0.128inches + 0.005 - 0.000	0.133 0.128	0.130	
2	Step Spacer	0.865inches ± 0.005	0.870 0.860	0.868	
3	Step Spacer	4.522inches ± 0.010	4.532 4.512	4.525	
4	Step Spacer	0.250inches ± 0.010	0.260 0.240	0.252	
5	Step Spacer	2.093inches ± 0.010	2.103	2.095	



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DAI
AEROSPACE
Container No: S105214


Part: D3065-7
No: 18228

Part: D3003
Job No: 182284
Serial No/Batch

Part: D3063
Job No: 182284
Serial No/Batch: S105214
Revision:

Revision:

Inspector:
Date:

Exp Date:

Inspector:
Exp Date:
Instructions: Various STC's

Date: 08/24/18

			2.083	
6	Step Spacer	3.936inches ± 0.005	3.941 3.931	3,940
7	Step Spacer	4.186inches ± 0.010	4.196 4.176	4,190
8	Step Spacer	1.250inches ± 0.005	1.255 1.245	1,251
9	Step Spacer	0.125inches ± 0.010	0.135 0.115	0,124
10	Step Spacer	Attribute		

DAS
68
AUG 8-2018

Plex 8/24/18 8:05 AM Dart.lajeunesse.marie